

Listing of Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Previously Presented) A method of forming a security device including:
providing a sheet including a substantially transparent or translucent layer and a reflective layer, at least part of the reflective layer being visible through at least a portion of the transparent or translucent layer from a first side of the sheet; and blind embossing the sheet at least partly within said portion from the first side of the sheet, through the transparent or translucent layer and onto the reflective layer to form a transitory embossed image within said portion.
2. (Previously Presented) A method of forming a security device according to claim 1, wherein the substantially transparent or translucent layers are in permanently fixed disposition to each other within the sheet.
3. (Previously Presented) A method of forming a security device according to claim 1, wherein the portion of the transparent or translucent layer is defined by only partly opacifying the sheet to form a window in the sheet; and wherein the sheet is blind embossed at least partly within the window from the first side of the sheet, through the transparent or translucent layer and onto the reflective layer to form a transitory embossed image at least partly within said window.
4. (Previously Presented) A method of forming a security device according to claim 1 including the further step of only partly opacifying the sheet to define said portion of the transparent or translucent layer as a window in the sheet.

5. (Withdrawn) A method of forming a security device including providing a substantially transparent or translucent layer, blind embossing from a first side of the substantially transparent or translucent layer through the transparent or translucent layer to produce an embossment in the layer;

applying a reflective layer to the other side of said substantially transparent or translucent layer at least in part register with the embossment, thereby resulting in a transitory embossed image in the reflective layer visible through the transparent or translucent layer at least at some viewing angles.

6-8. (Cancelled)

9. (Previously Presented) A method according to claim 1 wherein the substantially transparent or translucent layer comprises transparent polymeric substrate with the reflective layer applied to one side or embedded into the polymeric substrate.

10. (Previously Presented) A Method according to claim 1 wherein the substantially transparent or translucent layer comprises a coating applied to a substrate.

11-13. (Cancelled)

14. (Previously Presented) A method according to claim 1 wherein the reflective layer is formed by printing with a reflective ink, comprising a highly reflective metallic ink, such as a silver or gold metallic ink, or a nacreous or pearlescent pigment.

15-16. (Cancelled)

17. (Previously Presented) A security device according to claim 16 wherein the reflective layer is visible through the transparent or translucent layer.

18-19. (Cancelled)

20. (Withdrawn) A security device comprising a sheet including: a reflective layer; a substantially transparent or translucent layer, the layers being in permanently fixed disposition to each other within the sheet; a blind embossed transitory image formed through the substantially transparent or translucent layer onto the reflective layer, at least part of which is visible through the transparent or translucent layer at least at some viewing angles.

21. (Withdrawn) A security device according to claim 20 wherein the transitory embossed image is visible at viewing angles within a range of angles of high reflection.

22. (Withdrawn) A security device according to claim 20 wherein at least one side of the sheet is partly opacified to define a window in the sheet, the transitory image being disposed at least partly within the window.

23-35. (Cancelled)

36. (Withdrawn) A security device according to claim 20 wherein the transitory embossed image includes a first set of embossed lines or dots extending in one direction, and a second set of embossed lines or dots extending in a different direction.

37. (Withdrawn) A method or security device according to claim 36 wherein the second set of embossed lines or dots extends substantially perpendicularly to the first set of embossed lines or dots.

38. (Withdrawn) A security device according to claim 20 wherein the transitory embossed image comprises a first embossing having a predetermined feature and a second embossing of smaller dimensions formed on said predetermined feature of said first

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embossing, said first embossing being formed to hide and reveal said second embossing at predetermined viewing angles.

39-98. (Cancelled)